

GVD 40-80



# FEATURES AND BENEFITS

- Advanced pressurized oil circuit to give effective lubrication even under high gas loads.
- When the pump is switched off, the spring loaded distributor valve provides oil and air suck-back protection.
- Gas ballast control to assist in handling high water vapor loads.
- Industrial roller bearings on drive shaft for ultimate reliability and long, trouble free life.
- Full height oil sight glass for easy checking of oil level and condition.

- Easy change oil filter, with oil filter condition gauge on larger models.
- Central inlet port to allow easy mounting of mechanical booster pump if required.
- Easy to maintain, with convenient service kits and international customer support.
- A wide range of accessories to match your application needs
- The pumps and accessories can be supplied either as individual components or as fully systemized, factorytested combinations.

# **TECHNICAL SPECIFICATIONS GVD 40-80**

	GVI	D 40	GVD 80			
	50 Hz	60 Hz	50 Hz	60 Hz		
Displacement	42.5 m³h <sup>-1</sup> / 25 cfm	50.5 m³h-¹ / 29.7 cfm	80 m³h <sup>-1</sup> / 47.1 cfm	96 m³h-¹ / 56.5 cfm		
Speed (Pneurop 6602)	37 m³h <sup>-1</sup> / 21.8 cfm	44 m³h-¹ / 25.9 cfm	74 m³h <sup>-1</sup> / 43.6 cfm	90 m³h⁻¹ / 53 cfm		
Ultimate vacuum (total pressure) without gas ballast	1 x 10 <sup>-3</sup> mbar,	/ 7.7 x 10 <sup>-4</sup> Torr	1 x 10 <sup>-3</sup> mbar / 7.7 x 10 <sup>-4</sup> Torr			
Ultimate vacuum (total pressure) with gas ballast	7 x 10 <sup>-3</sup> mbar /	/ 5.4 x 10 <sup>-3</sup> Torr	7 x 10 <sup>-3</sup> mbar / 5.4 x 10 <sup>-3</sup> Torr			
Inlet connection suitable for	DN40	ISO-KF	DN40 ISO-KF			
Outlet connection suitable for	DN25	ISO-KF	DN25 ISO-KF			
Max. outlet pressure	0.5 bar / 7	psig gauge	0.5 bar / 7 psig gauge			
Max. inlet pressure for water vapor	7 mbar,	/ 5.3 Torr	5 mbar / 3.8 Torr			
Max. water vapor pumping rate	0.2 kg h <sup>-1</sup>	/ 0.4 lb h <sup>-1</sup>	0.3 kg h <sup>-1</sup> / 0.7 lb h <sup>-1</sup>			
Weight (without oil)	82 kg /	/ 179 lb	125 kg / 275 lb			
Motor protection rating	IP	55	IP55			
Motor power	1.1 kW / 1.5 hp*	1.5 kW / 2 hp	2.2 kW / 3 hp*	3 kW / 4 hp		
Maximum oil capacity	3.5 litre	/ 3.2 qt	6.3 litre / 6.7 qt			
Minimum oil capacity	1.32 litre	e / 1.6 qt	4 litre / 4.2 qt			
Noise level	65 d	B (A)	70 dB (A)			

<sup>\*</sup> GVD 40 1.5 kW at 50/60 Hz and GVD 80 3.0 kW at 50/60 Hz. All motors are 3-phase energy-efficient. IEC EN60034.



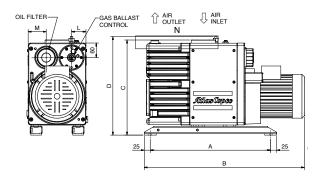


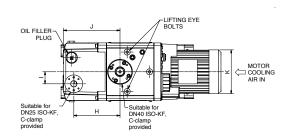
# **APPLICATIONS**

- Refrigeration and air conditioning system evacuation, drying, and backfilling
- Vacuum drying and distillation
- Backing pump for high vacuum applications
- Vacuum metallurgy processes

- Thin film coating technologies
- Freeze drying
- Transformer and cable drying and impregnation, insulating oil treatment plant
- Cryogenic vessel evacuation

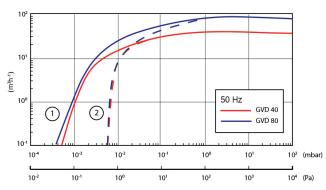
### **DIMENSIONS**

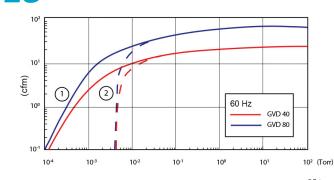




MODEL	А	В	С	D	E	F	G	н	ı	J	К	L	м
GVD 40	500	690	395	409	174	240	253	192	50	235	182	60	75
GVD 80	550	796	429	445	196	266	274	221	53	271	198	75	84

### PERFORMANCE CURVES





- 1: Without gas ballast.
- 2: With gas ballast open.

- Available motor voltages:
- 400 V 50 Hz
- 460 V 60 Hz NEMA premium 200/380 Hz 50/60 Hz

For ultimate vacuum figures, please consult the technical specification table on the front page.



